INSUL-PIPE SYSTEMS STEEL CORE * GLASS CLAD * SERVICE TEMP: +35 TO +250 F

PIPING SYSTEM:	Underground pre-insulated chilled and hot water supply and		
	return piping system.		
CARRIER PIPE:	STEEL – ASTM A-53 Grade B, ERW, SCH 40 thru 10",		
	standard weight 12" and larger. Beveled ends for welded		
	fittings and connections.		
OUTER JACKET:	Reinforced Thermosetting Resin Pipe (RTRP). Continuous		
	strands impregnated with polyester corrosion resistant resins		
	and filament-wound to a thickness of not less than 120 mil.		
INSULATION:	Polyurethane, 2.5 PCF density, 90 to 95% closed cell, poured		
	in place, "K" = .13 per inch @ 75 degrees F. Thickness as		
	shown below.		
END SEALS:	Factory applied, waterproof mastic covering the urethane		
	insulation at the end of each joint of pipe and bonded to the		
	carrier pipe and the outer jacket.		
JOINT COVERS:	Couplings are insulated by wrapping a PVC cover around the		
	coupling joint, then pouring polyurethane insulation into the		
	annular space, cleaning off the excess and covering with		
	fiberglass material supplied by manufacturer.		
FITTINGS:	Fittings are insulated by wrapping a PVC fitting cover over the		
	exposed fitting and injecting polyurethane foam insulation into		
	the annular space, cleaning off the excess and covering with		
	fiberglass material supplied by manufacturer.		

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	Insulation	Jacket	Jacket		Heat
Nominal	Thickness	O.D.	Thickness	Insulation	Transfer
Pipe Size	Inches	Inches	Inches	"R" Value	BTU/LF/FDT
1	1.52	4.50	0.060	10.85	0.0319
1 1/4	1.31	4.50	0.060	9.35	0.0464
1 1/2	1.19	4.50	0.060	8.50	0.0585
2	1.00	4.50	0.060	7.14	0.0872
2 1/2	1.62	6.14	0.060	11.57	0.0651
3	1.25	6.14	0.060	8.55	0.1035
4	1.75	8.16	0.080	12.50	0.0943
5	1.22	8.16	0.080	8.71	0.1670
6	1.68	10.20	0.100	12.00	0.1446
8	1.69	12.24	0.120	12.07	0.1870
10	1.65	14.32	0.140	11.78	0.2388
12	1.47	16.00	0.160	10.50	0.2498

