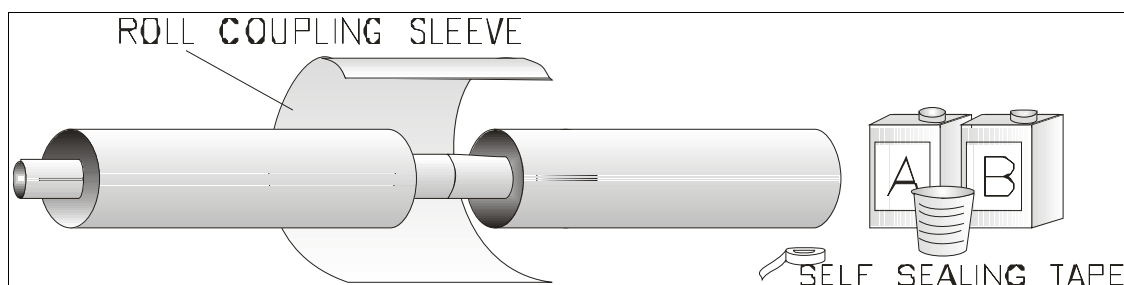


## INSUL-PIPE SYSTEMS

**COPPER CORE \* PVC CLAD \* SERVICE TEMP: -300 TO +250 F**

PIPING SYSTEM:	Underground pre-insulated chilled and hot water supply and return piping system.
CARRIER PIPE:	COPPER, hard drawn, Type L or K as specified, 20-foot lengths.
OUTER JACKET:	Polyvinylchloride (PVC) white, low pressure rated, seamless, ASTM D-1784, Class 1, Type 1. Able to withstand H-20 Highway loading. Thickness as shown below.
INSULATION:	Polyurethane, 2.5 PCF density, 90 to 95% closed cell, poured in place, "K" = .14 per inch @ 75 degrees F. Thickness as shown below.
END SEALS:	Factory applied, waterproof mastic covering the urethane insulation at the end of each joint of pipe and bonded to the carrier pipe and the outer jacket.
JOINT COVERS:	Couplings are insulated by wrapping a PVC cover around the coupling joint, then pouring polyurethane insulation into the annular space, cleaning off the excess and sealing with tape provided.
FITTINGS:	Fittings are insulated by wrapping a PVC fitting cover over the exposed fitting and injecting polyurethane foam insulation into the annular space, cleaning off the excess and sealing with tape provided.

Nominal Pipe Size	Insulation Thickness Inches	Jacket O.D. Inches	Jacket Thickness Inches	Insulation "R" Value	Heat Transfer BTU/LF/FDT
½	1.76	4.50	0.060	12.53	0.0176
¾	1.67	4.50	0.060	11.89	0.0231
1	1.59	4.50	0.060	11.35	0.0259
1¼	1.47	4.50	0.060	10.50	0.0343
1½	1.37	4.50	0.060	9.78	0.0435
2	1.12	4.50	0.060	8.00	0.0695
2	2.17	6.14	0.600	15.46	0.0405
2½	1.67	6.14	0.600	11.92	0.0568
3	1.42	6.14	0.600	10.14	0.0806
4	1.93	8.16	0.080	13.78	0.0783
6	1.93	10.20	0.100	13.87	0.1164



**INSUL-PIPE SYSTEMS – AUSTIN, TEXAS – 800-869-7473**