INSUL-PIPE SYSTEMS

FIBERGLASS CORE * PVC CLAD * SERVICE TEMP: +35 TO +250 F

PIPING SYSTEM:	Underground pre-insulated chilled and hot water supply and
	return piping system.
CARRIER PIPE:	Fibre-Reinforced-Plastics (FRP) Ameron 2000/4000 NS, or
	other manufacturer as specified.
OUTER JACKET:	Polyvinylchloride (PVC) white, low pressure rated, seamless,
	ASTM D-1784, Class 1, Type 1. Able to withstand H-20
	Highway loading. Thickness as shown below.
INSULATION:	Polyurethane, 2.5 PCF density, 90 to 95% closed cell, poured
	in place, "K" = .14 per inch @ 75 degrees F. Thickness as
	shown below.
END SEALS:	Factory applied, waterproof mastic covering the urethane
	insulation at the end of each joint of pipe and bonded to the
	carrier pipe and the outer jacket.
FITTINGS	FRP fittings are adhesive type with tapered bell ends,
	compatible with tapered spigot ends on the pipe.
JOINT COVERS:	Couplings are insulated by wrapping a PVC cover around the
	coupling joint, then pouring polyurethane insulation into the
	annular space, cleaning off the excess and sealing with tape
	provided.
FITTING KITS:	Fittings are insulated by wrapping a PVC fitting cover over the
	exposed fitting and injecting polyurethane foam insulation into
	the annular space, cleaning off the excess and sealing with tape
	provided.

	Insulation	Jacket	Jacket		Heat
Nominal	Thickness	O.D.	Thickness	Insulation	Transfer
Pipe Size	Inches	Inches	Inches	"R" Value	BTU/LF/FDT
2	1.00	4.50	0.060	7.14	0.0872
2	1.92	6.14	0.060	13.71	0.0405
3	1.24	8.16	0.080	8.55	0.0813
4	1.75	8.16	0.080	12.50	0.0741
6	1.68	10.20	0.100	12.00	0.1446
8	1.69	12.24	0.120	12.07	0.1870
10	1.65	14.32	0.140	11.78	0.2388
12	1.47	16.00	0.160	10.50	0.3179

