INSUL-PIPE SYSTEMS

COPPER CORE * PVC CLAD * SERVICE TEMP: -300 TO +250 F

PIPING SYSTEM:	Underground pre-insulated chilled and hot verturn piping system.	water supply and		
CARRIER PIPE:	COPPER, hard drawn, Type L or K as speci	ified, 20-foot		
	lengths.			
OUTER JACKET:	Polyvinylchloride (PVC) white, low pressur	e rated, seamless,		
	ASTM D-1784, Class 1, Type 1. Able to w	ithstand H-20		
	Highway loading. Thickness as shown belo	w.		
INSULATION:	Polyurethane, 2.5 PCF density, 90 to 95% c	losed cell, poured		
	in place, "K" = .14 per inch @ 75 degrees F	. Thickness as		
	shown below.			
END SEALS:	Factory applied, waterproof mastic covering	g the urethane		
	insulation at the end of each joint of pipe an	d bonded to the		
	carrier pipe and the outer jacket.			
JOINT COVERS:	Couplings are insulated by wrapping a PVC	cover around the		
	coupling joint, then pouring polyurethane in	sulation into the		
	annular space, cleaning off the excess and s			
	provided.			
FITTINGS:	ttings are insulated by wrapping a PVC fitting cover over the			
	exposed fitting and injecting polyurethane foam insulation into			
	the annular space, cleaning off the excess and sealing with tape			
	provided.	- -		
Inquilation	ladrat ladrat	Lloat		

	Insulation	Jacket	Jacket		Heat
Nominal	Thickness	O.D.	Thickness	Insulation	Transfer
Pipe Size	Inches	Inches	Inches	"R" Value	BTU/LF/FDT
1/2	1.76	4.50	0.060	12.53	0.0176
3/4	1.67	4.50	0.060	11.89	0.0231
1	1.59	4.50	0.060	11.35	0.0259
11/4	1.47	4.50	0.060	10.50	0.0343
11/2	1.37	4.50	0.060	9.78	0.0435
2	1.12	4.50	0.060	8.00	0.0695
2	2.17	6.14	0.600	15.46	0.0405
21/2	1.67	6.14	0.600	11.92	0.0568
3	1.42	6.14	0.600	10.14	0.0806
4	1.93	8.16	0.080	13.78	0.0783
6	1.93	10.20	0.100	13.87	0.1164

